

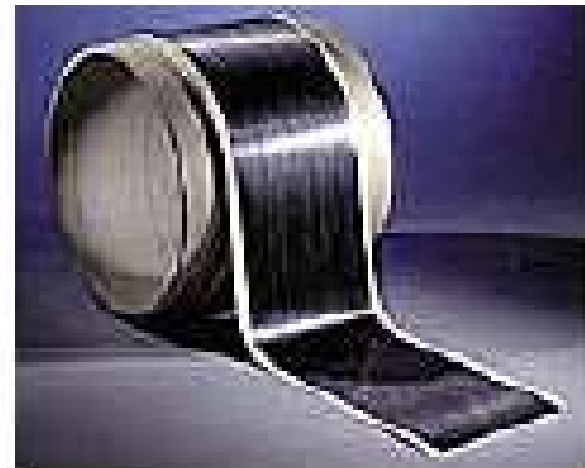
Table of content :

- ✓ Introduction
- ✓ Materials and Properties of Polymer Matrix Composites
- ✓ Mechanics of a Lamina
- ✓ Laminate Theory
- ✓ Ply by Ply Failure Analysis
- ✓ FRP Strengthening of Metallic Structures
- ✓ Externally Bonded FRP Reinforcement for RC Structures: Overview
- ✓ Flexural Strengthening
- ✓ Strengthening in Shear
- ✓ Column Confinement
- ✓ FRP Strengthening of Timber Structures
- ✓ Design of Flexural Post-Strengthening of RC: Swiss Code 166 and Other Codes/Guidelines
- ✓ Design of FRP Profiles and all FRP Structures
- ✓ An Introduction to FRP Reinforced Concrete
- ✓ Structural Monitoring with Wireless Sensor Networks
- Composite Manufacturing
- Testing Methods

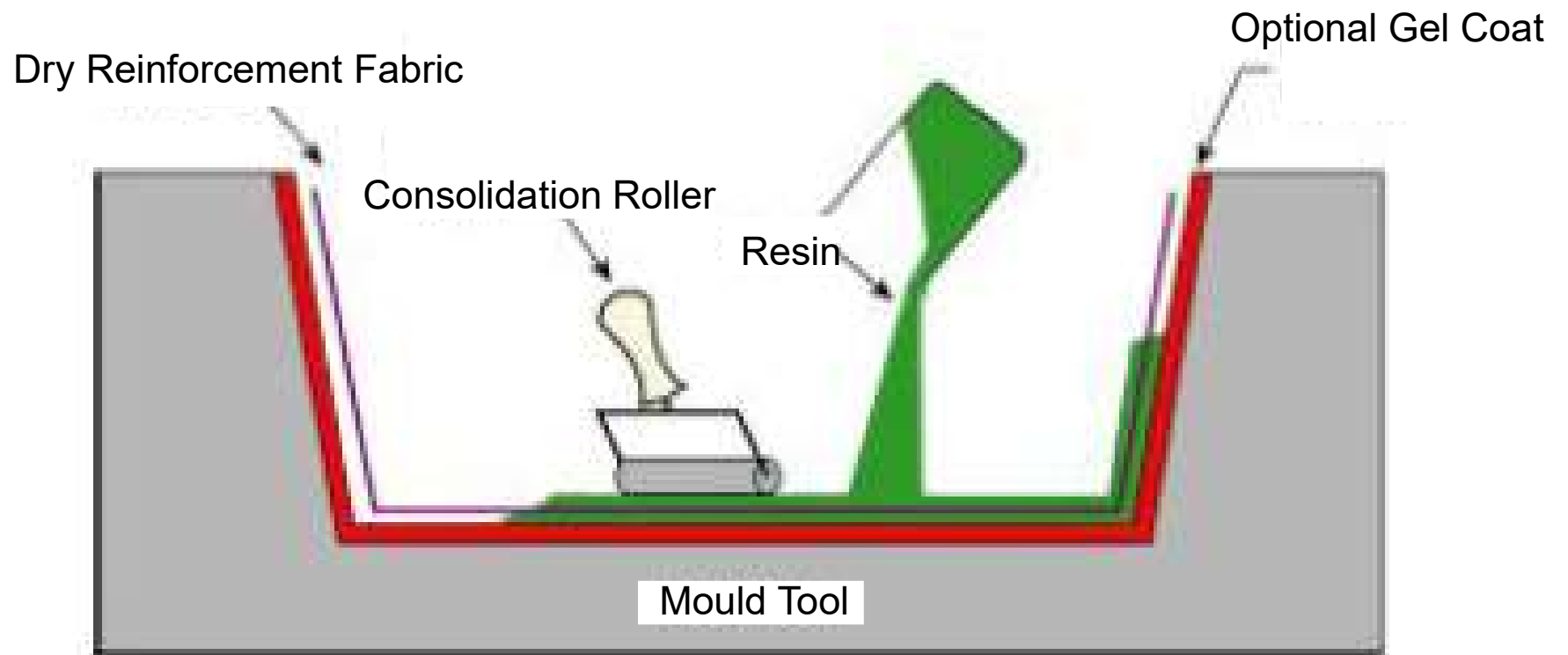
Composite Manufacturing

Book 'Composites for Construction', L. Bank, Chapter 2.3

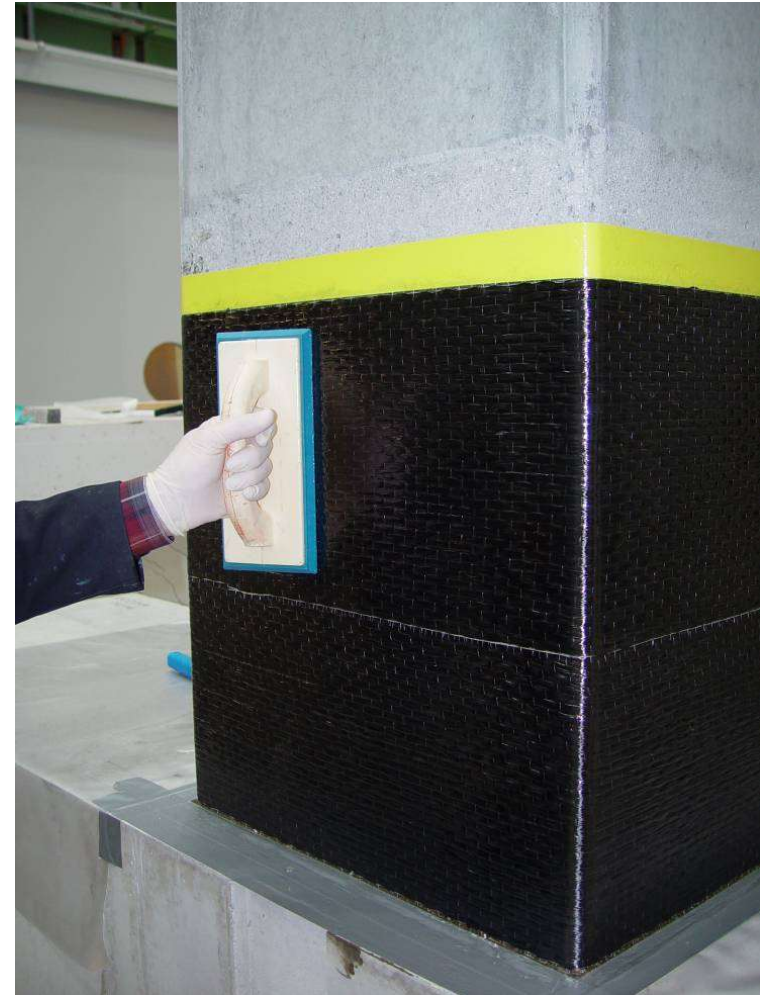
Tape Lay-up



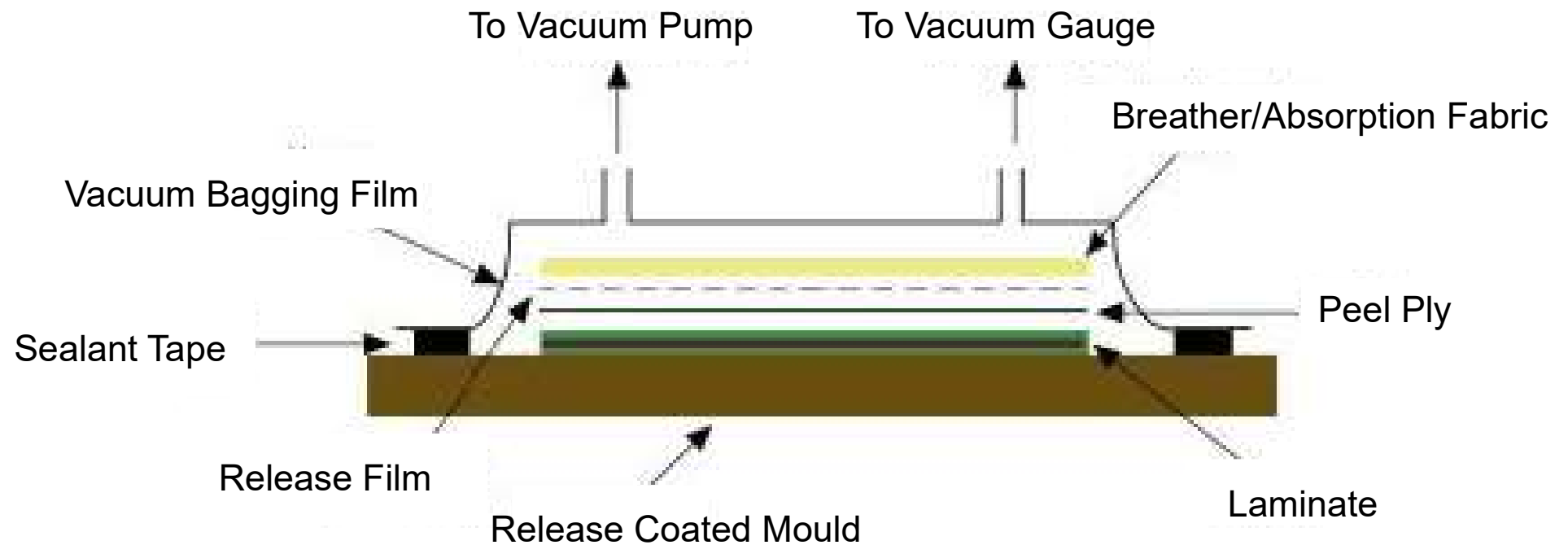
Wet Lay-up



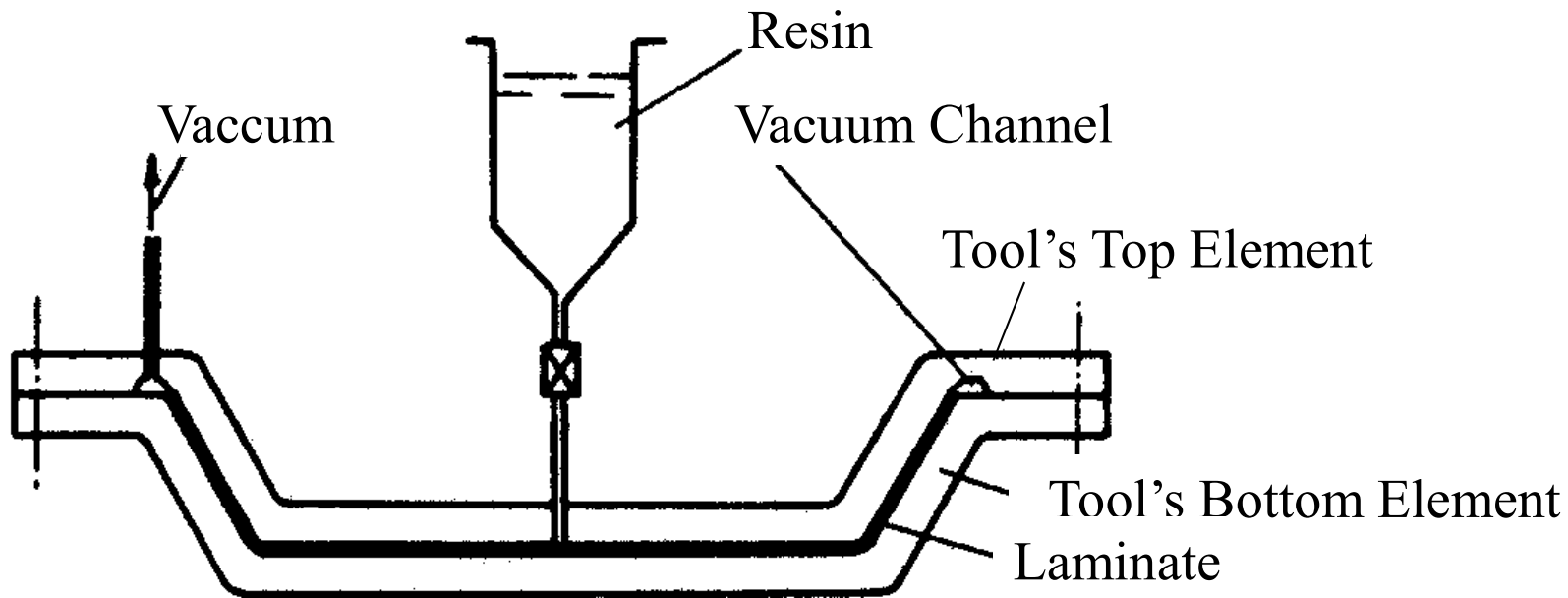
Wet Lay-up: application of CFRP sheets on a concrete column at Structural Engineering Laboratory of Empa-Switzerland



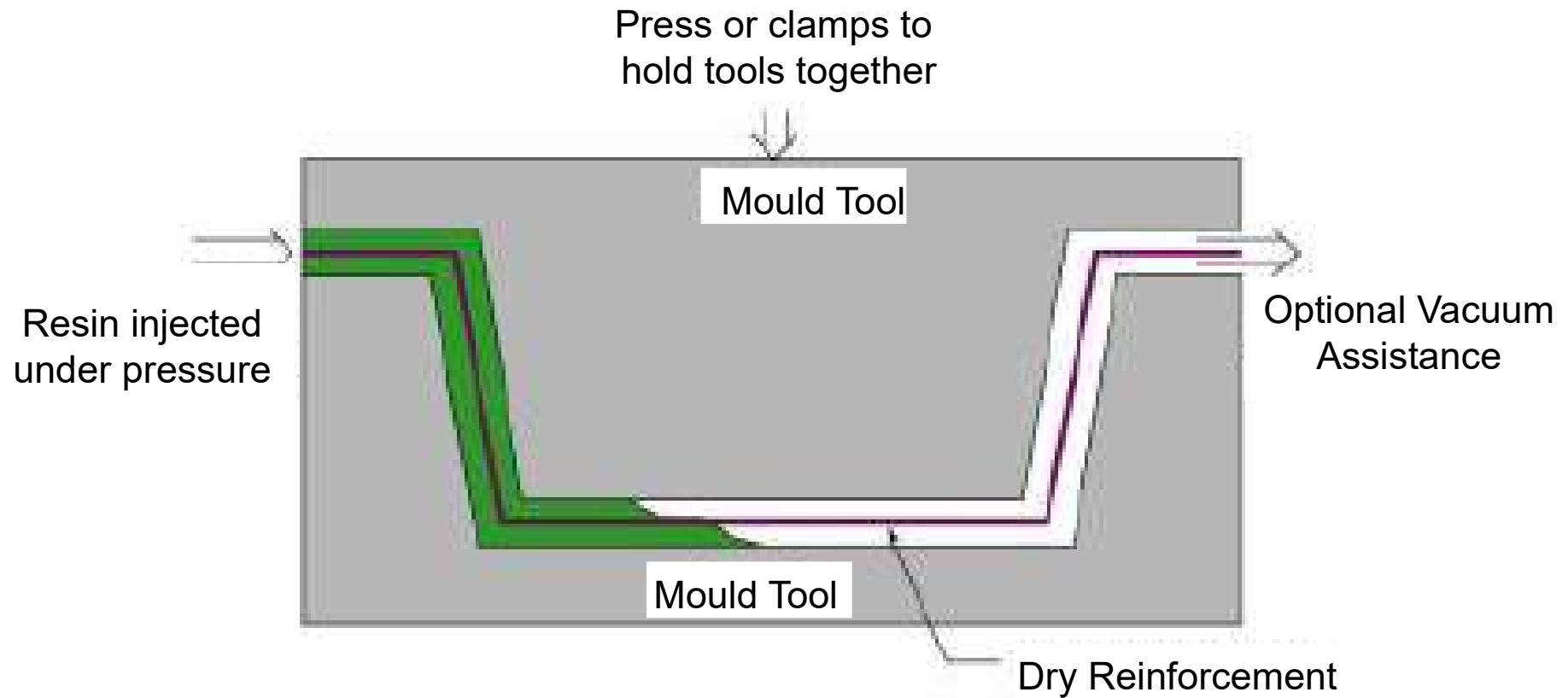
Vacuum Bag Process



Resin Transfer Moulding (RTM) by applying vacuum

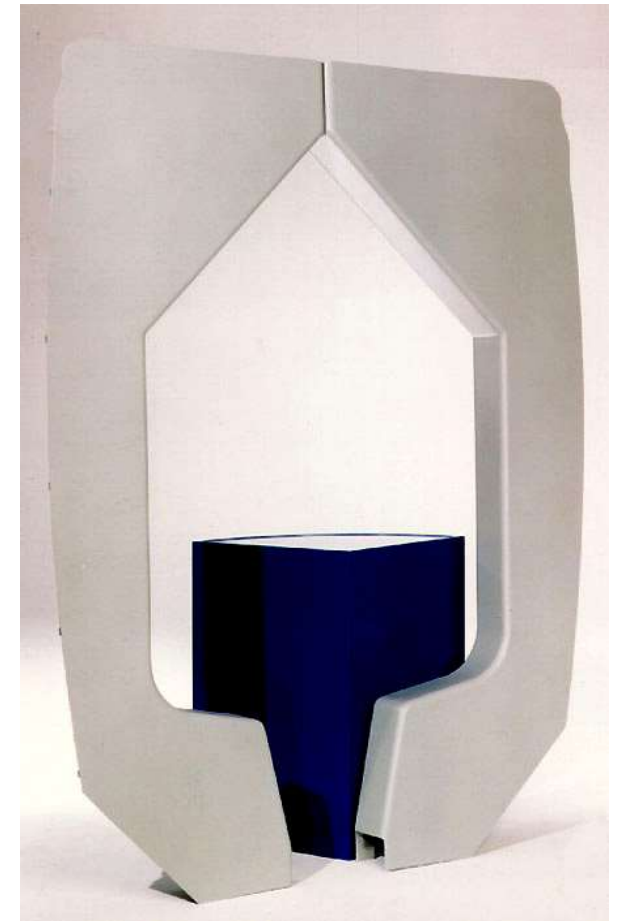


Resin Transfer Molding



RTM of large, complex elements with foam core (compotech AG, Weinfelden)

<https://www.compotech.ch/en/application-areas/railway>



Korvette YS2000

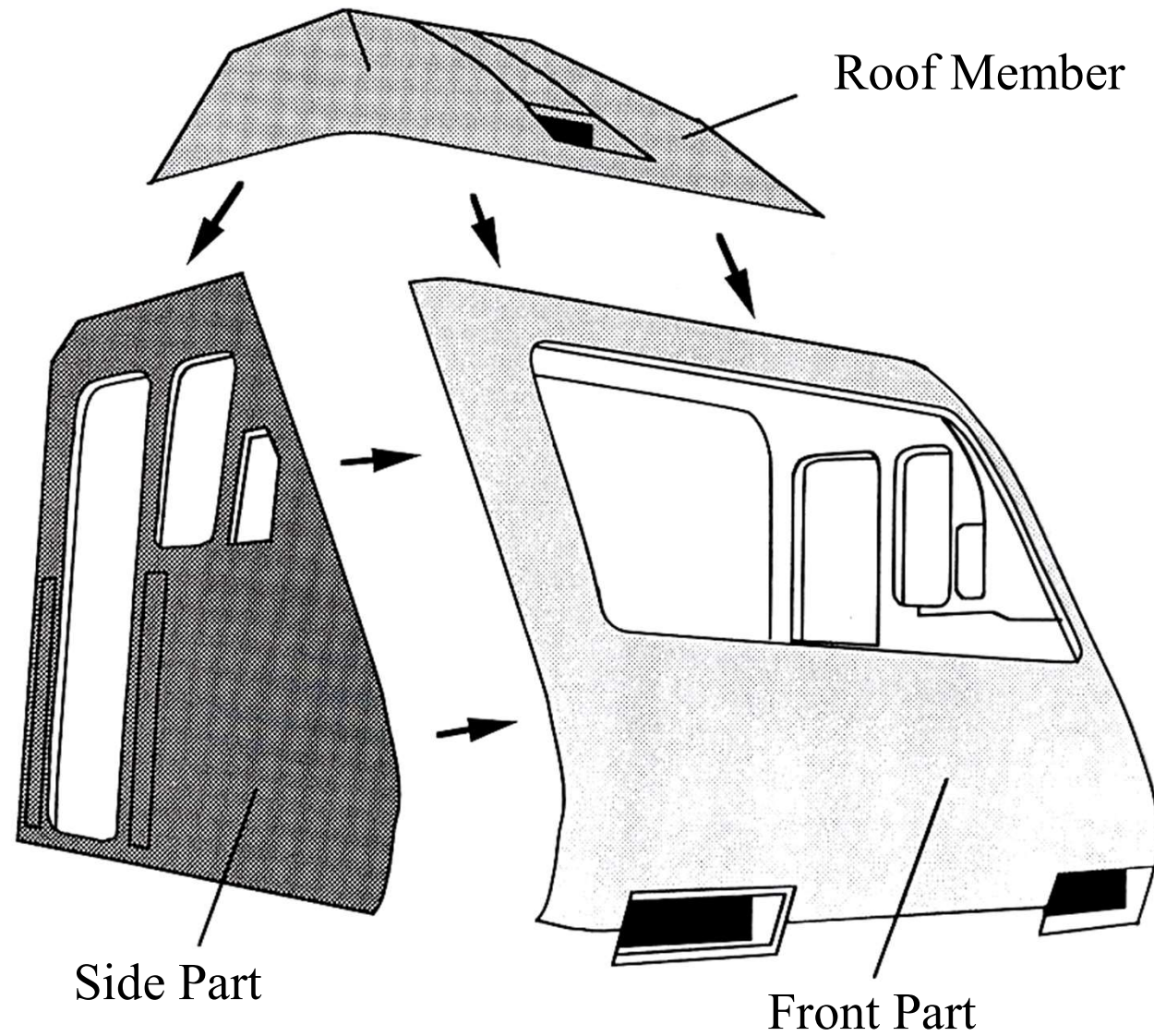
- Manufacturer: Kockums AB
- Length: 72 m
- Width: 10.5 m
- Velocity: > 65 km/h
- 4 Gas Turbine: each 4000 kW
- Carbon Fiber T700: 45 t
- Matrix: Vinyl ester
- Manufacturing Process: RTM

https://en.wikipedia.org/wiki/Visby-class_corvette

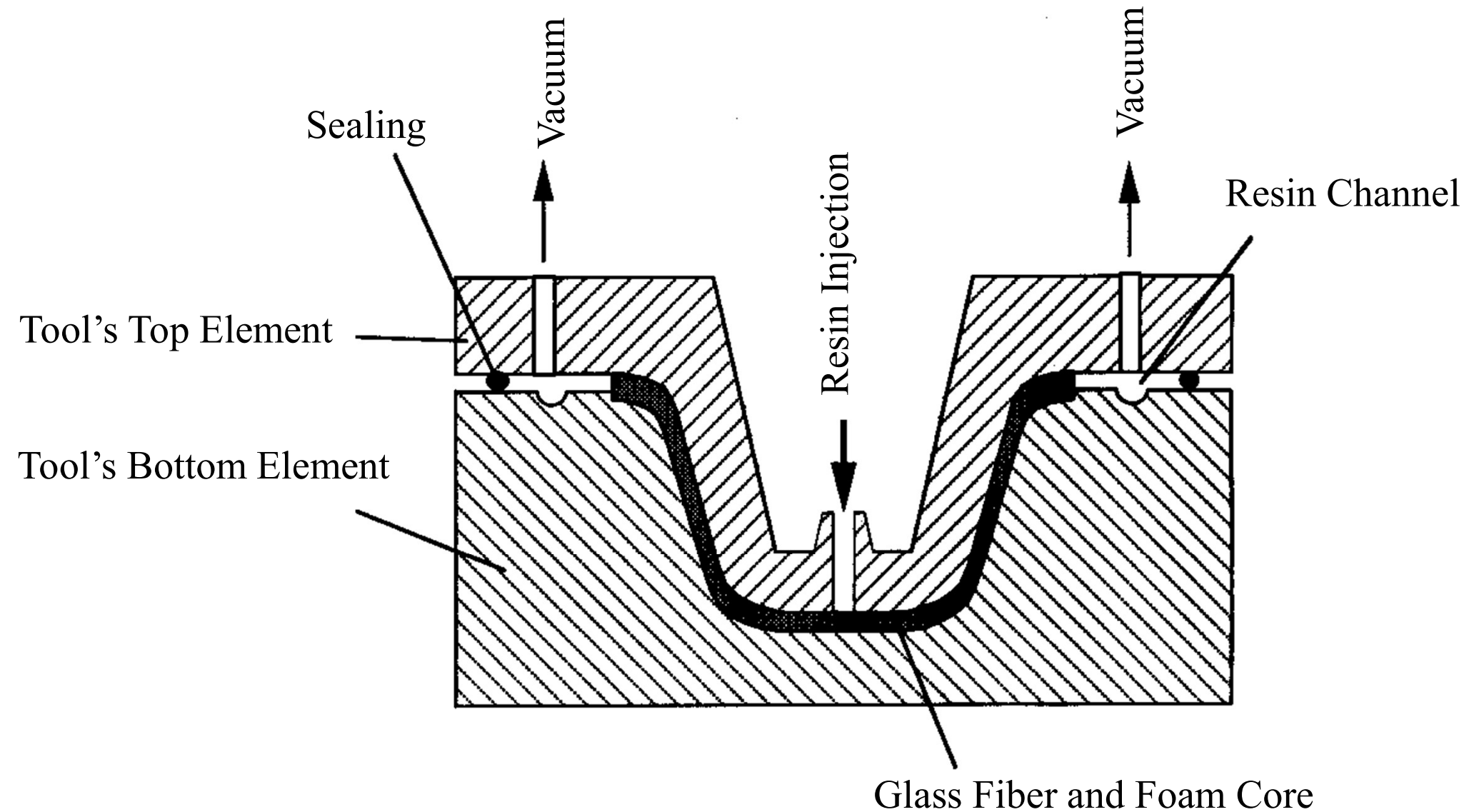
Lok 2000, The Cab



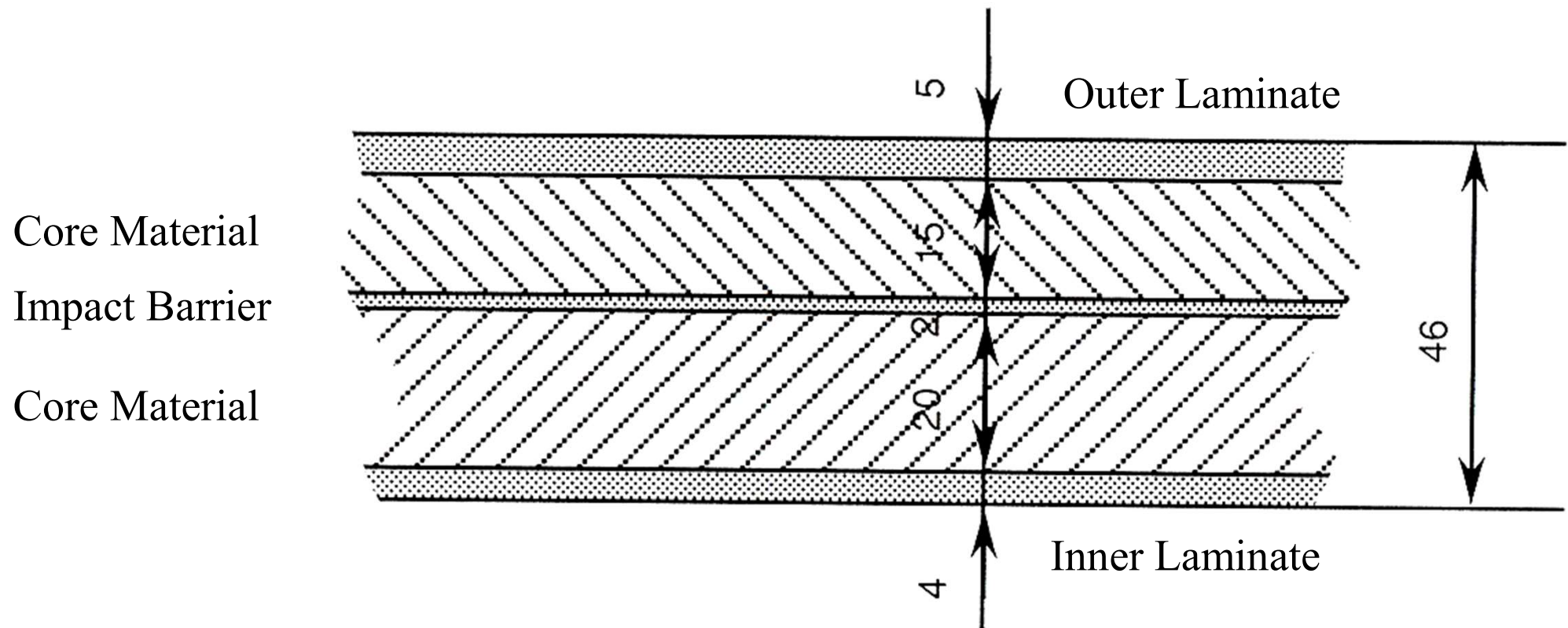
Lok 2000, The Cab



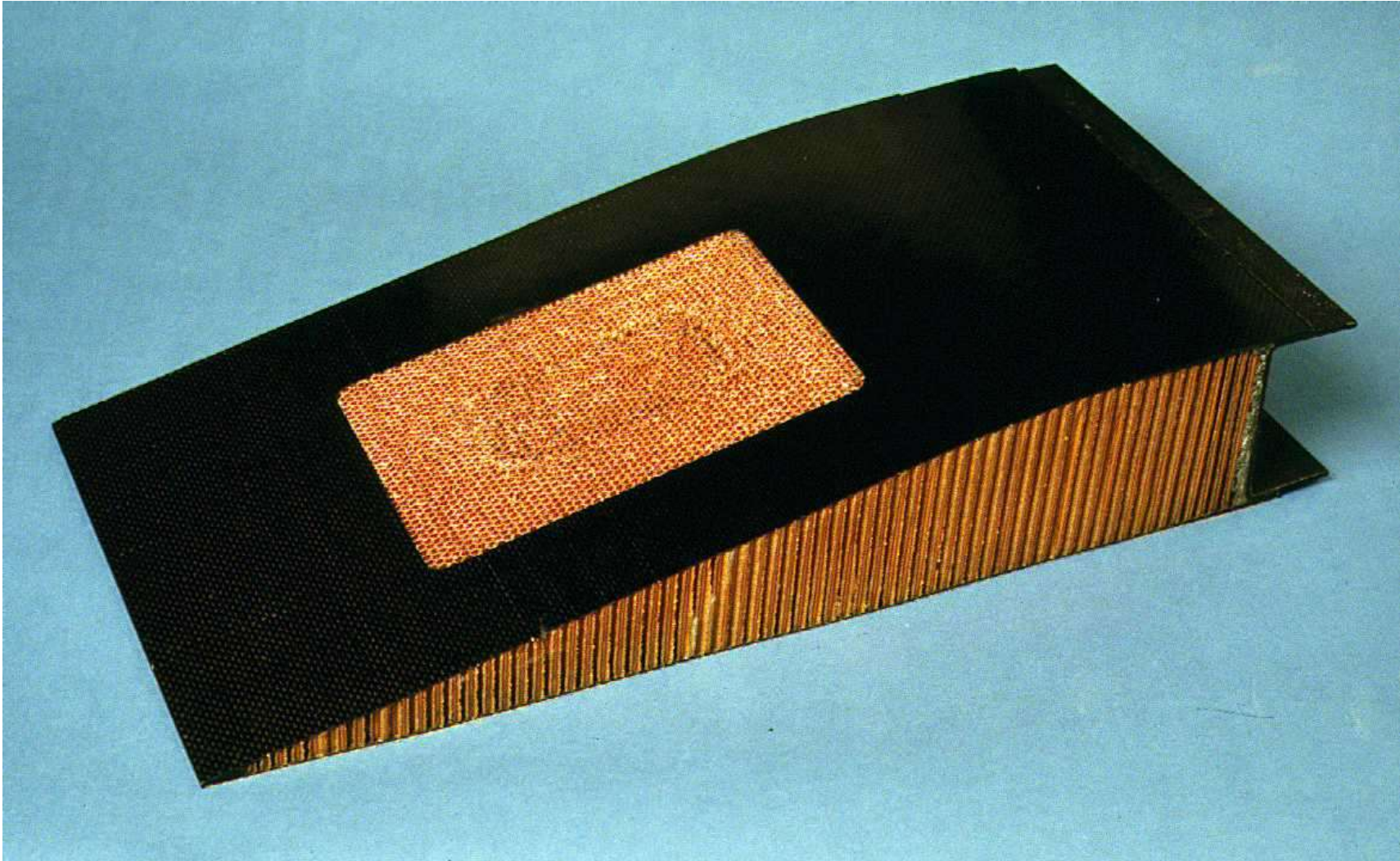
Lok 2000, Resin Transfer Moulding



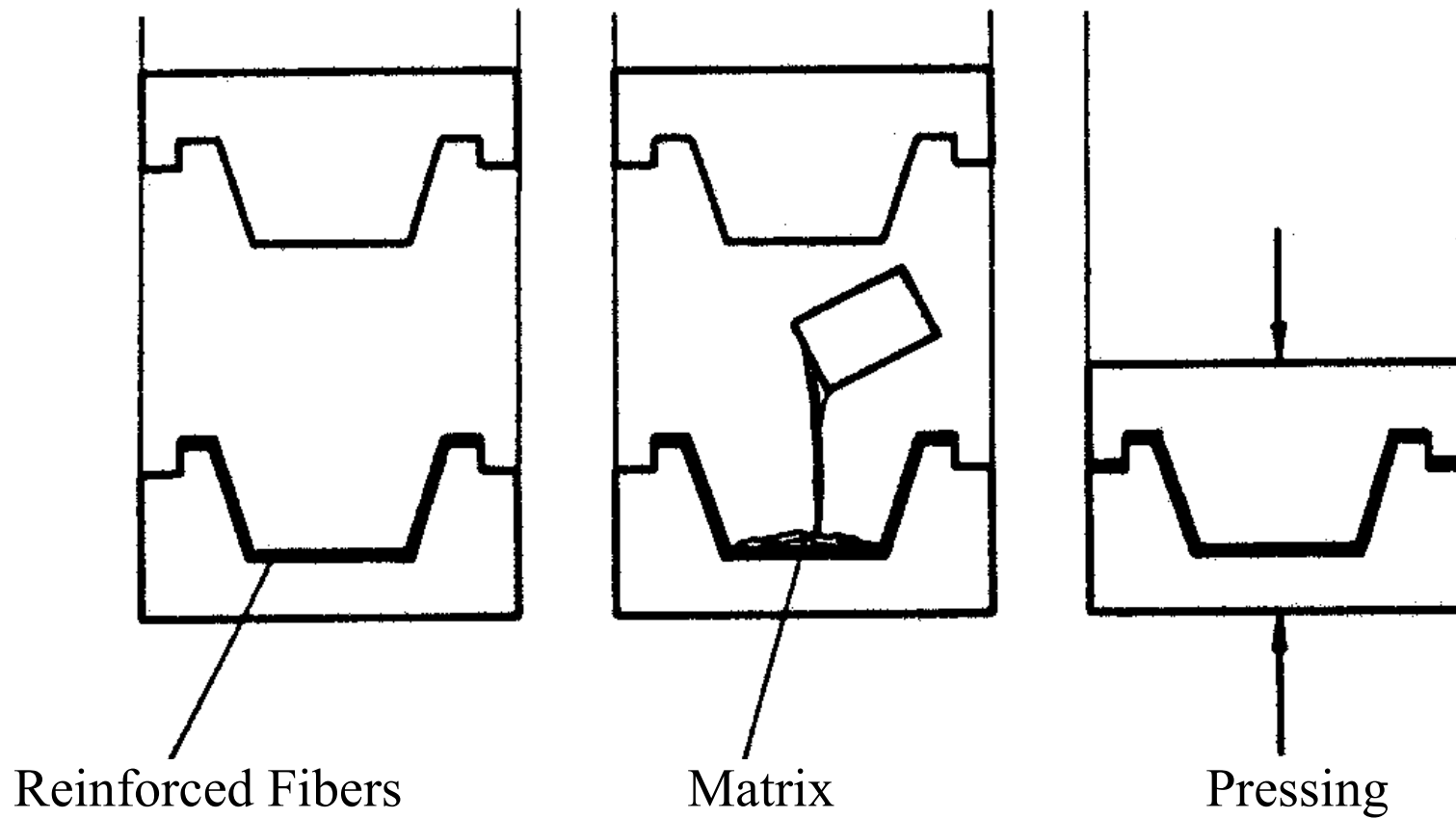
Lok 2000, Laminate Structure of the Wall



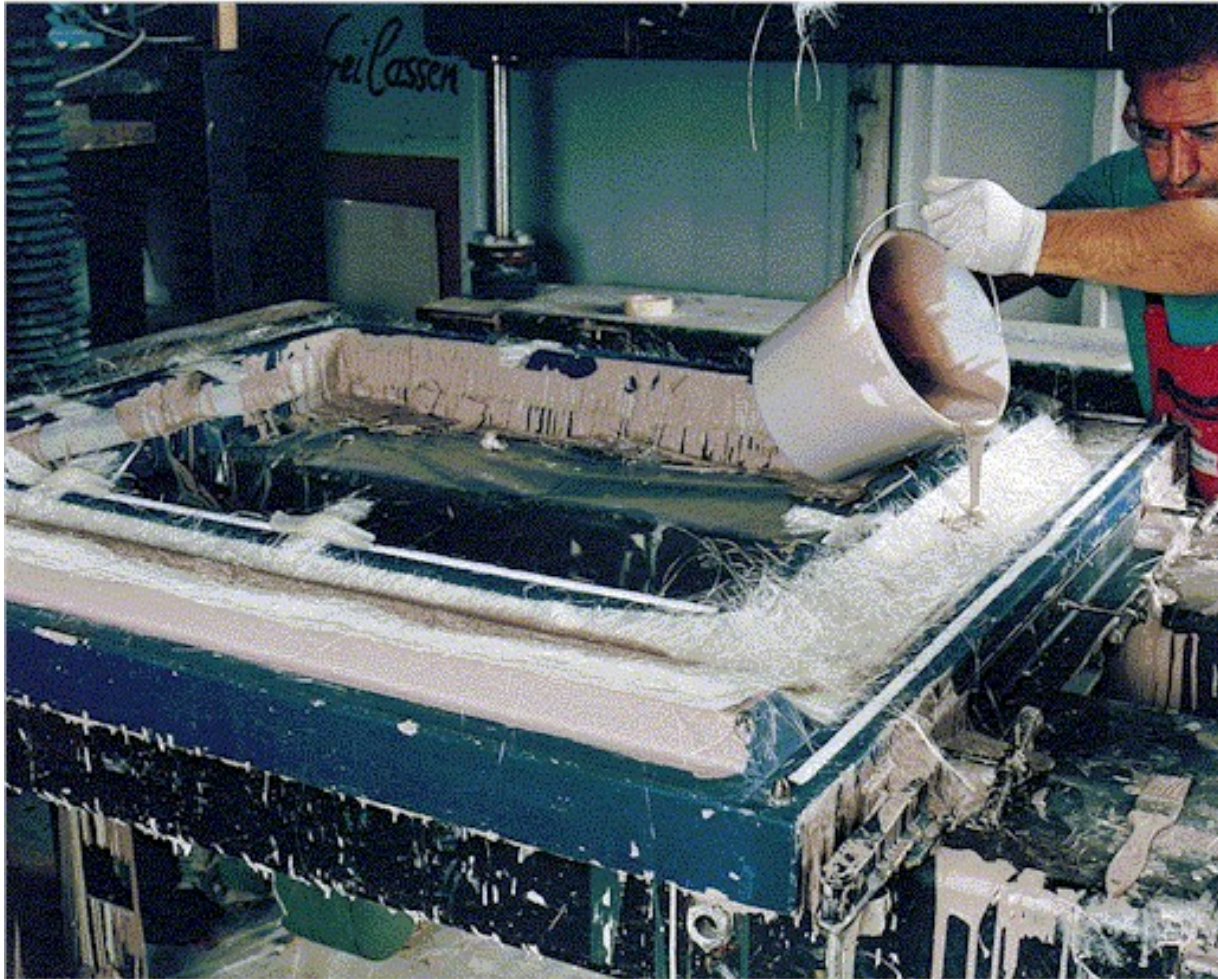
CFRP Flap of Boeing 757



Press Moulding Process



Press Moulding of a simple window element with small number of production items, Compotech AG, Weinfelden, Swiss



Press Hall SMC-Press, compotech AG, Weinfelden



Composite Manufacturing



Fibre Composites, FS24

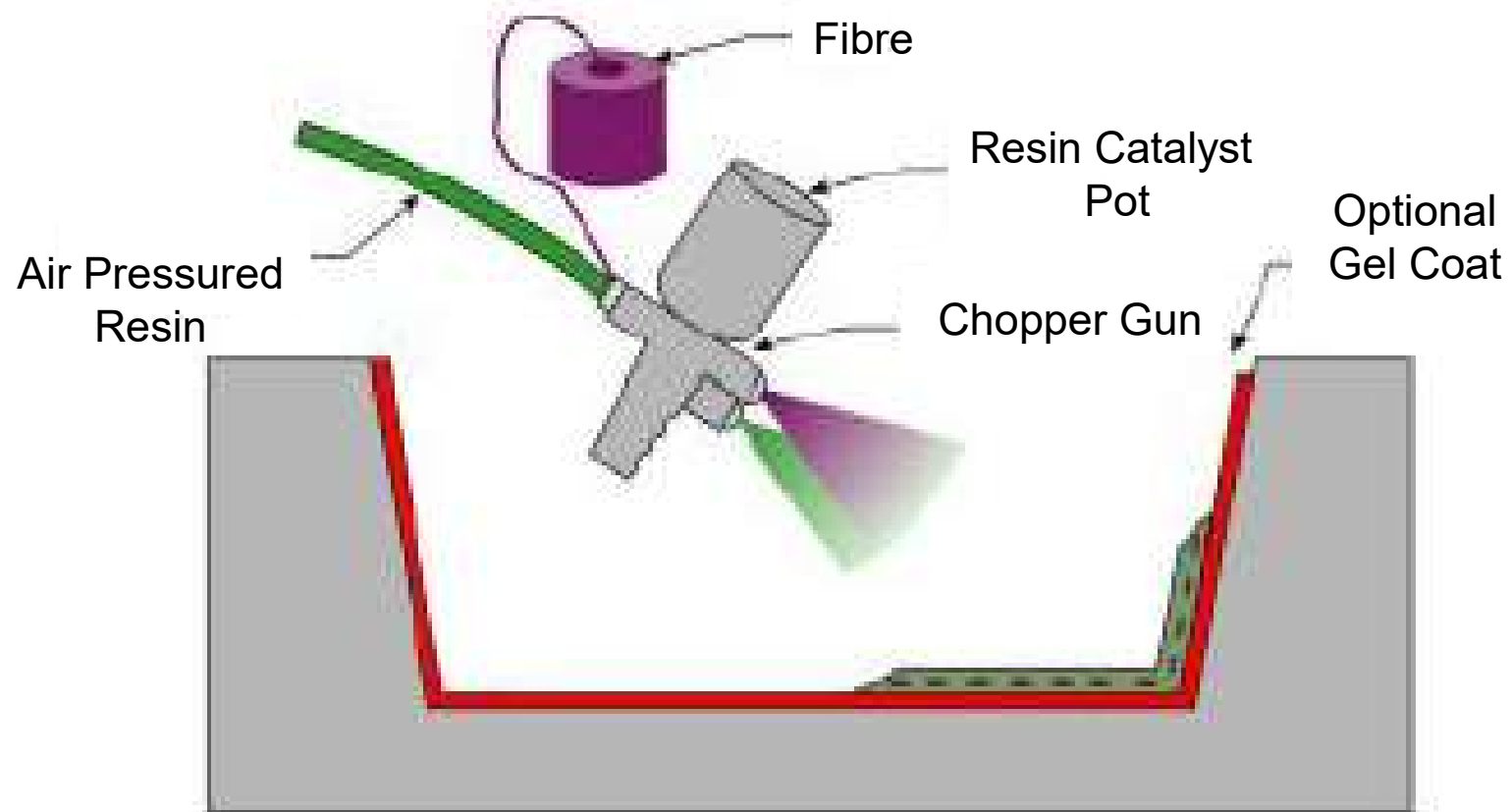


Masoud Motavalli

Press with a closing force of 1600 Tons makes the production of elements with a dimension of 2 x 3 m possible (compotech AG, Weinfelden)



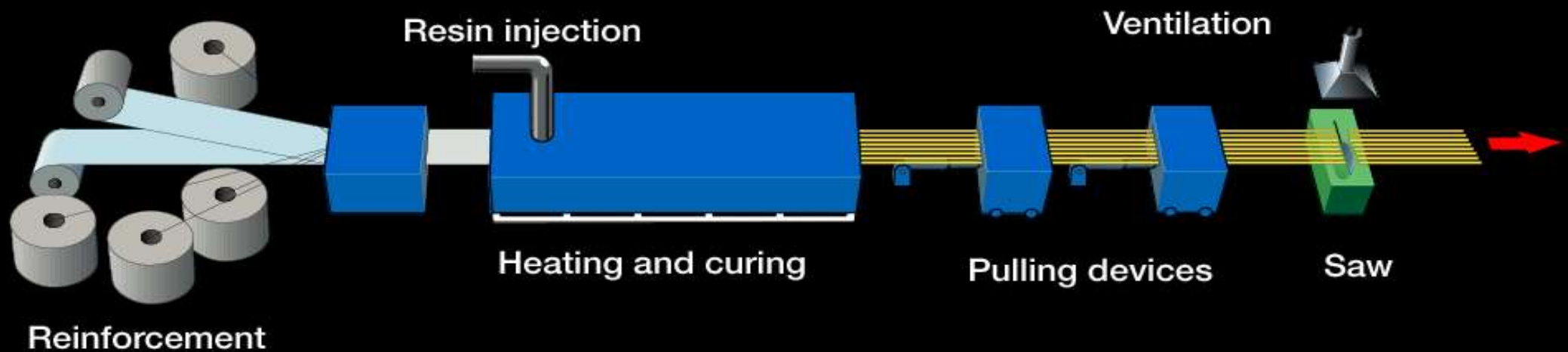
Spray Up



Robot

Fiber Spraying



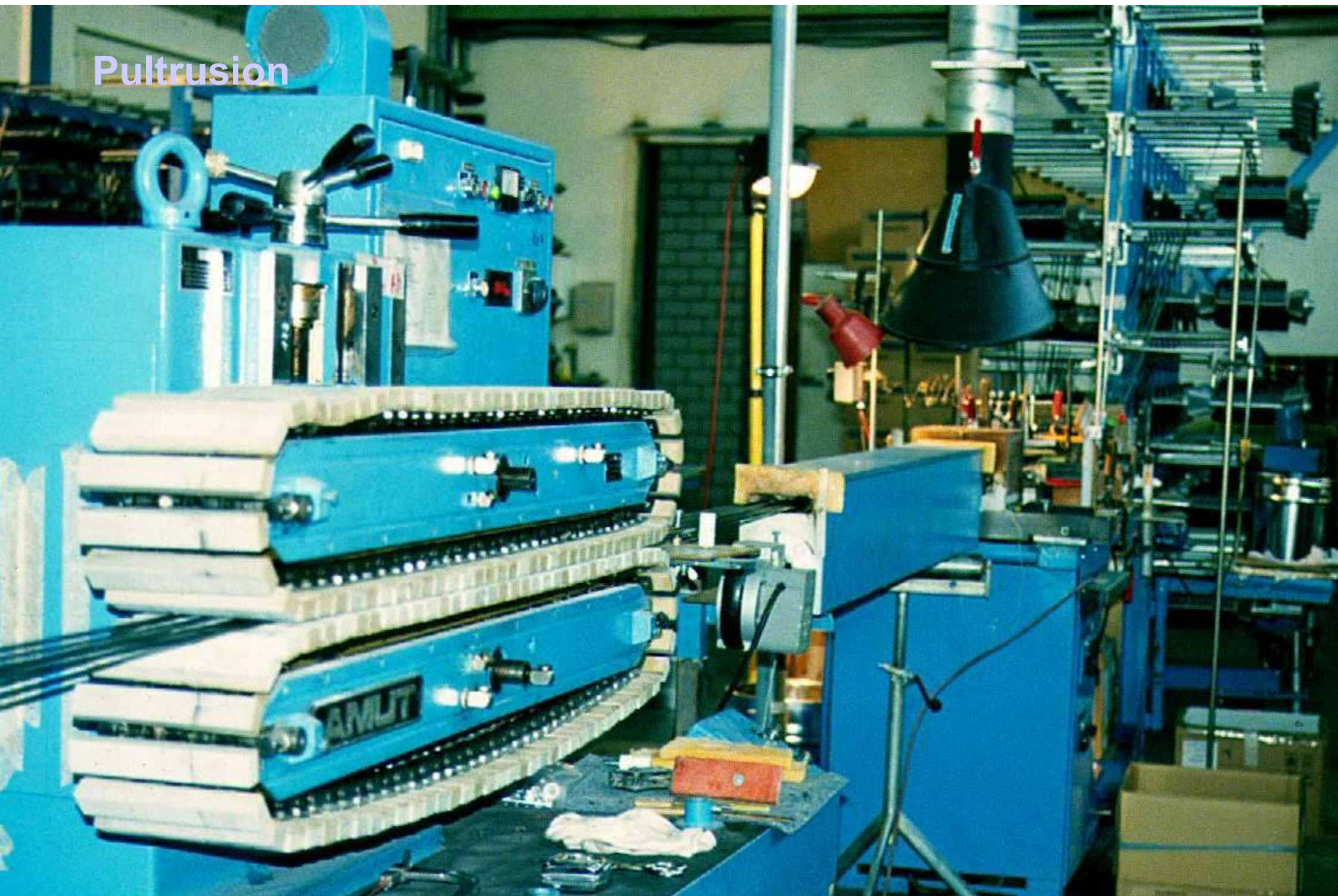


The Pultrusion Process

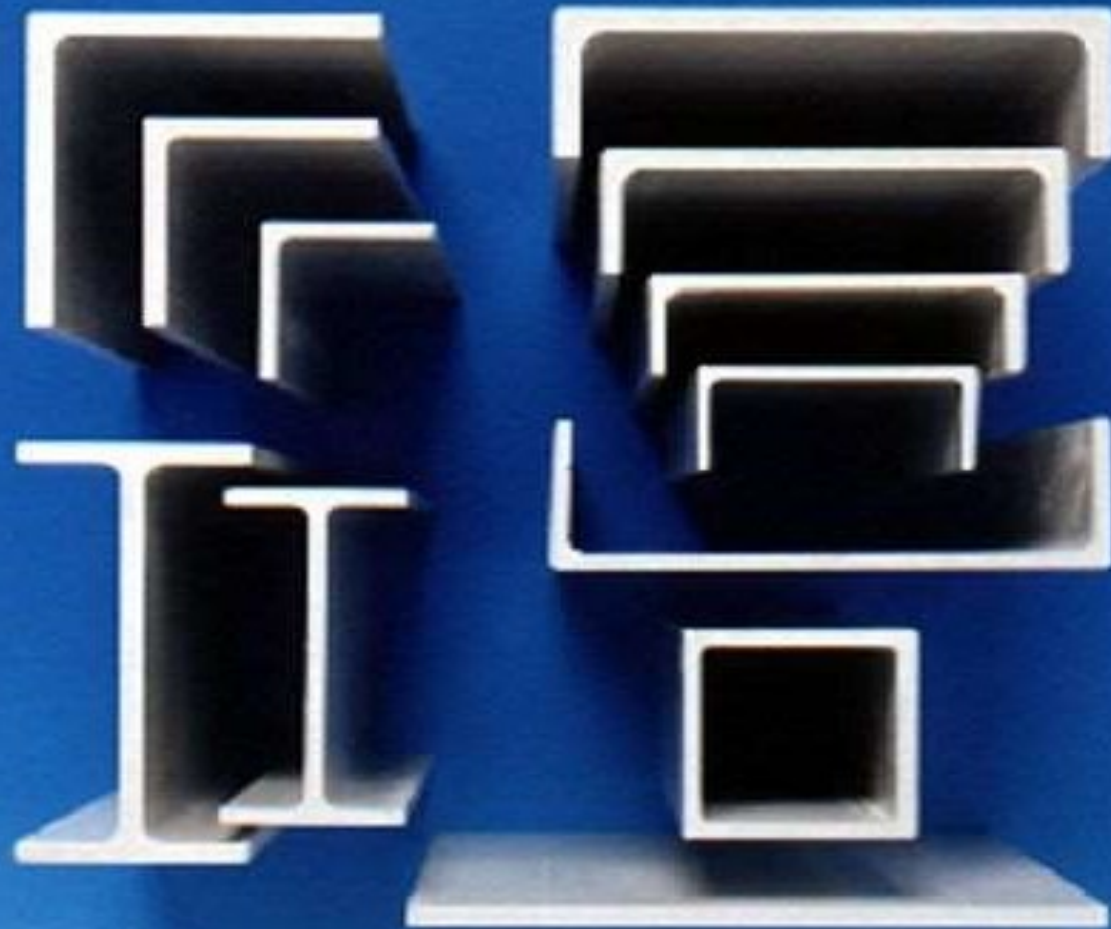
Pultrusion



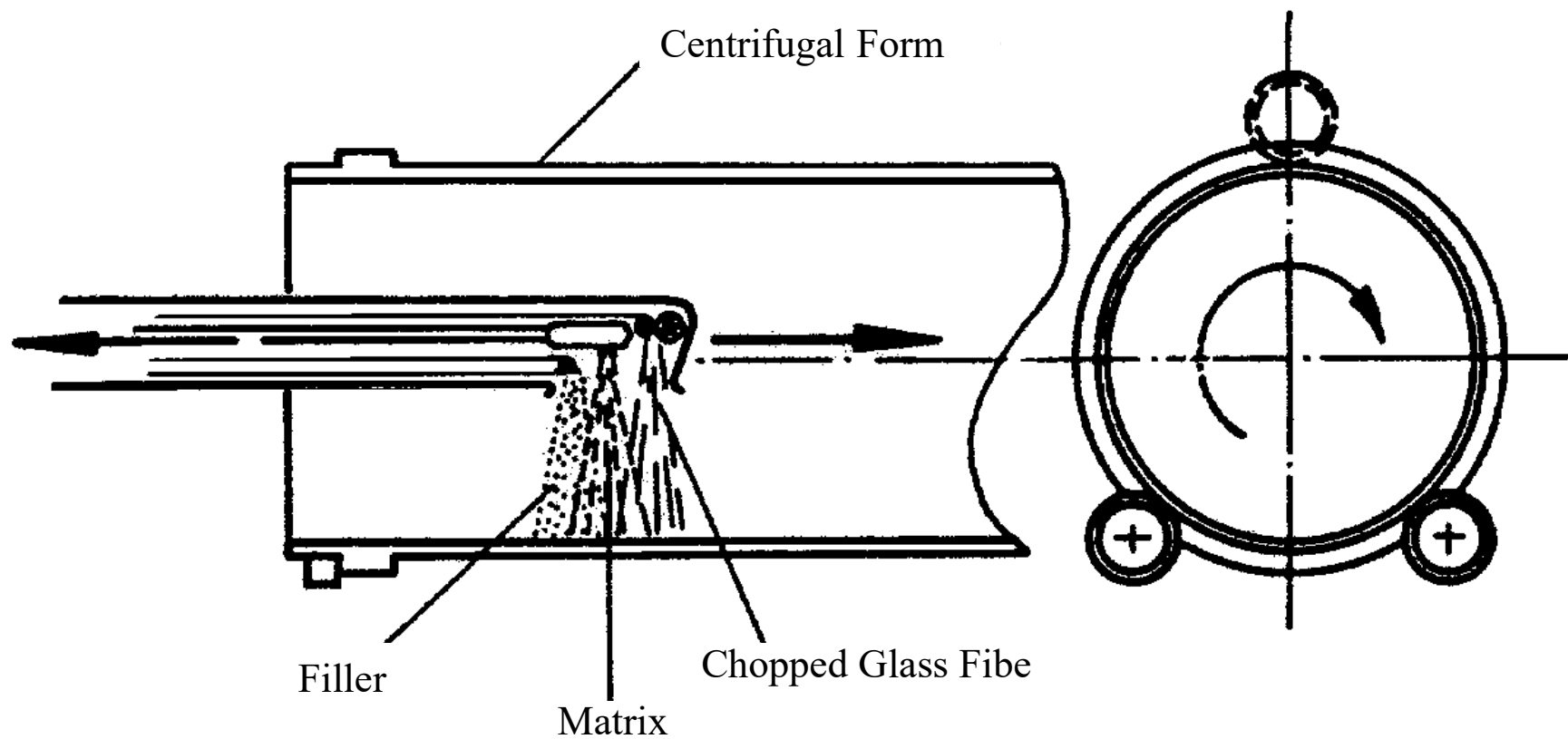
Pultrusion



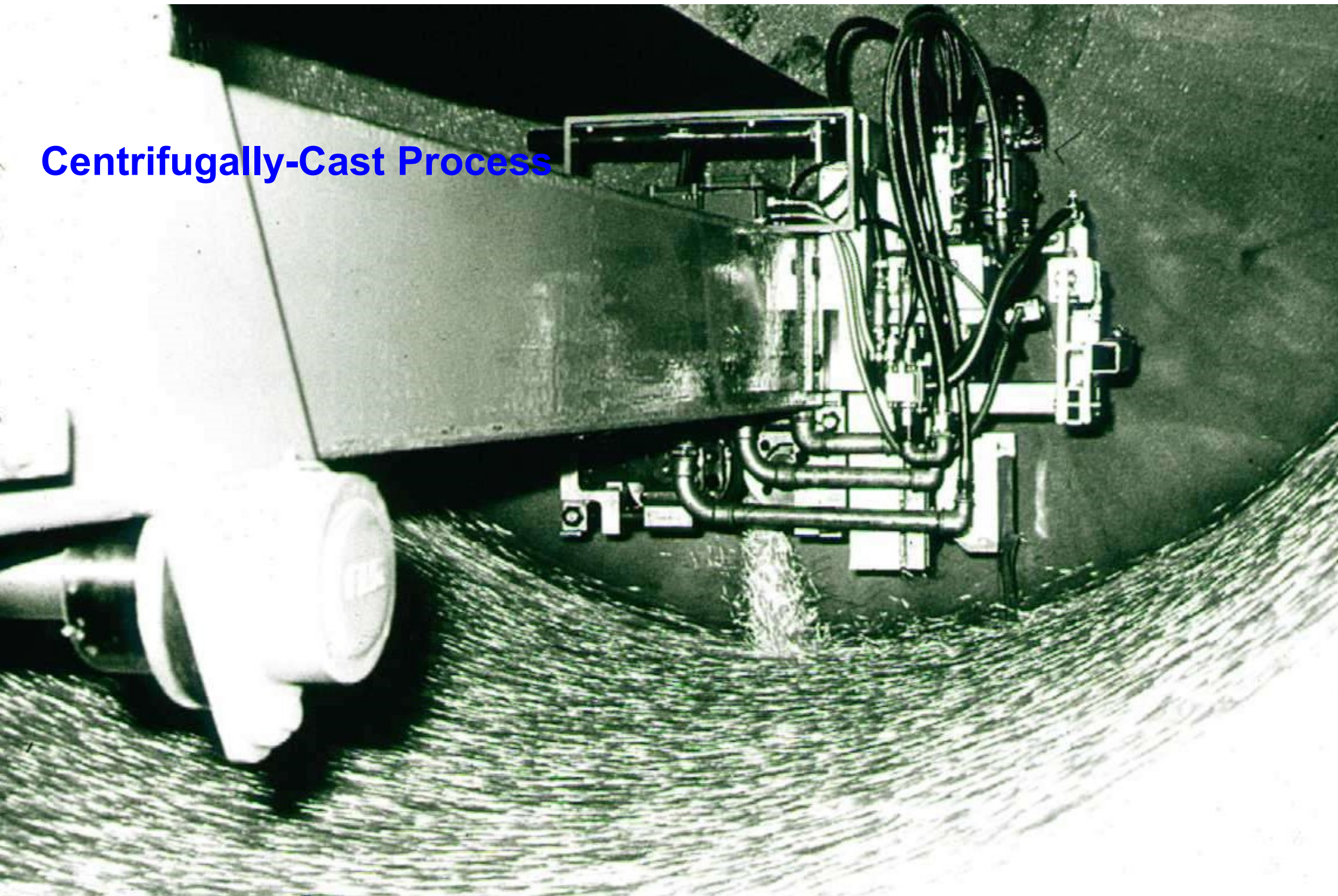




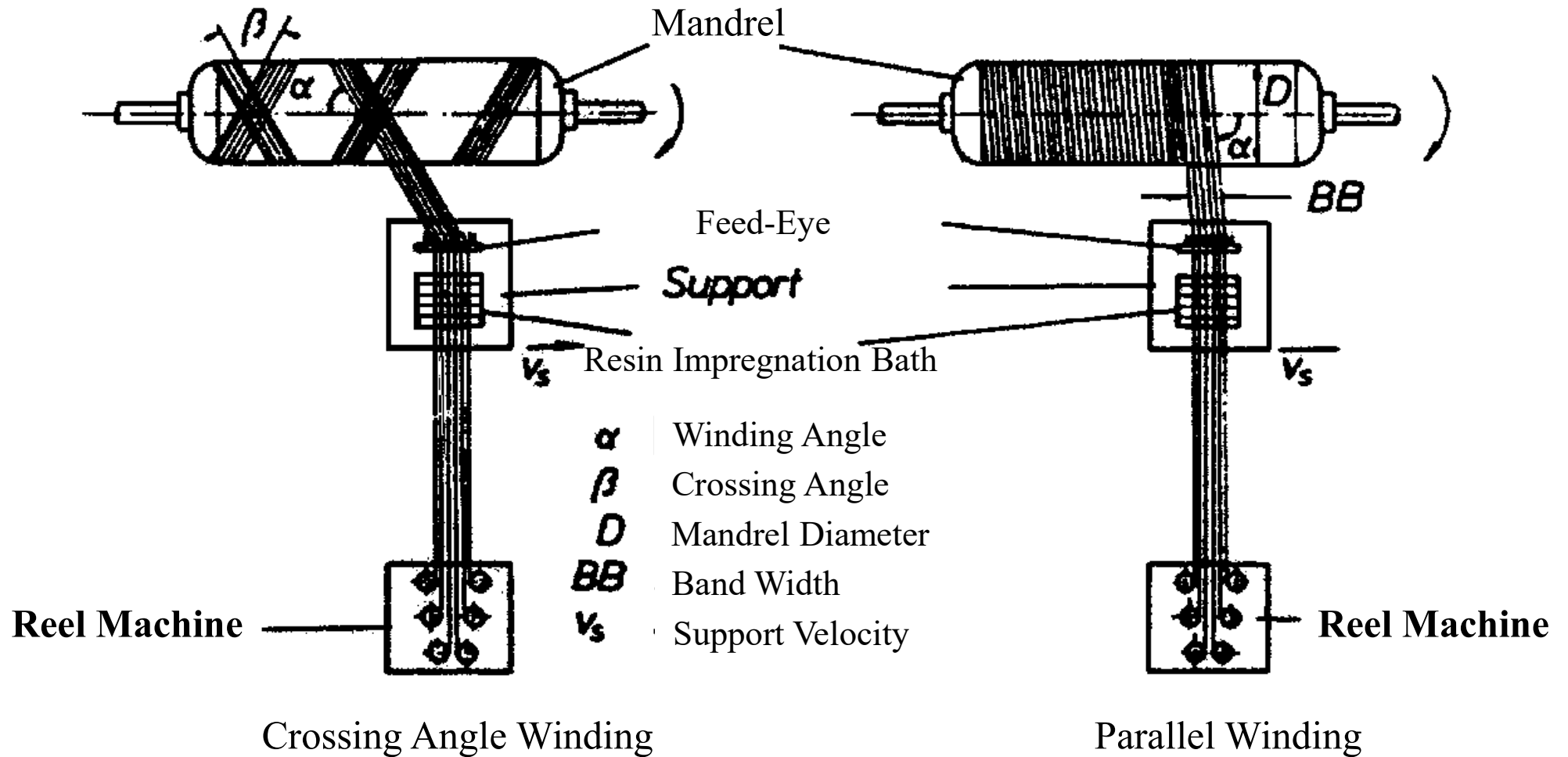
Centrifugally-Cast Process



Centrifugally-Cast Process



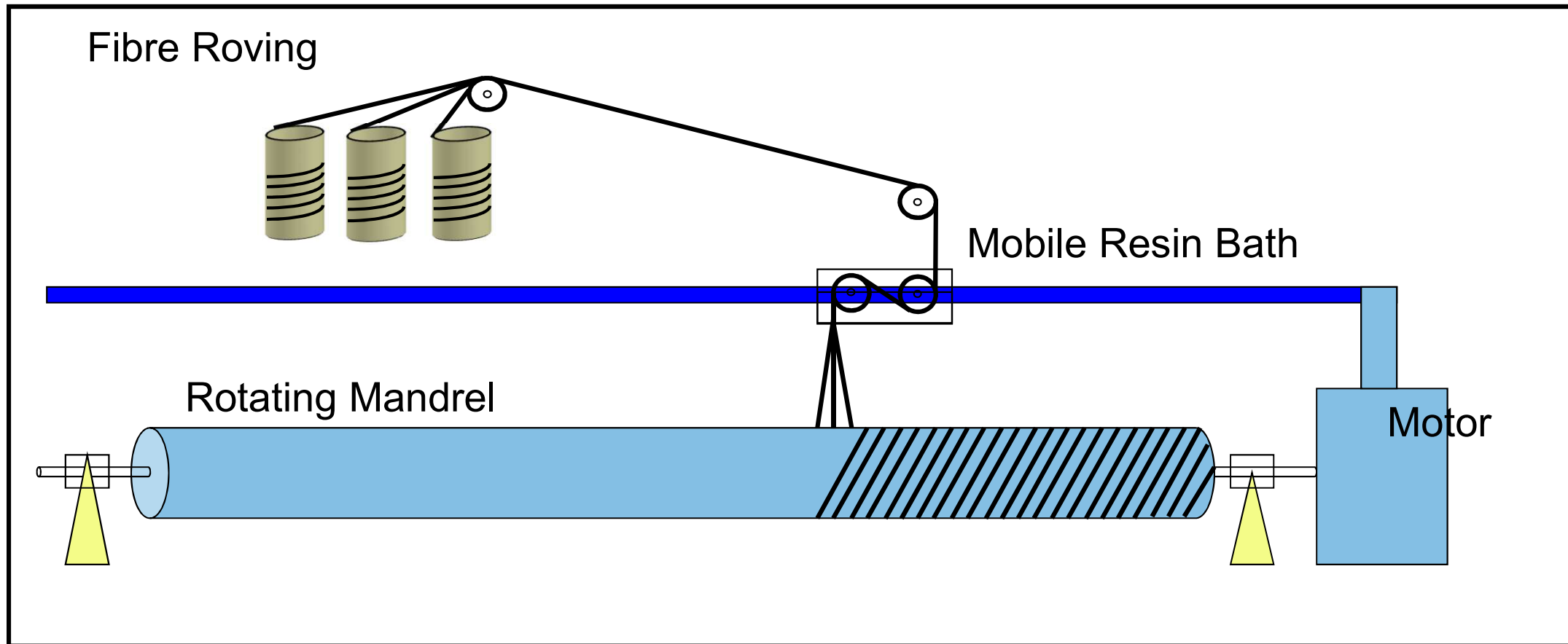
Filament Winding



Manufacturing FRP Materials

Filament winding:

- FRP tubes, poles, tanks, forms

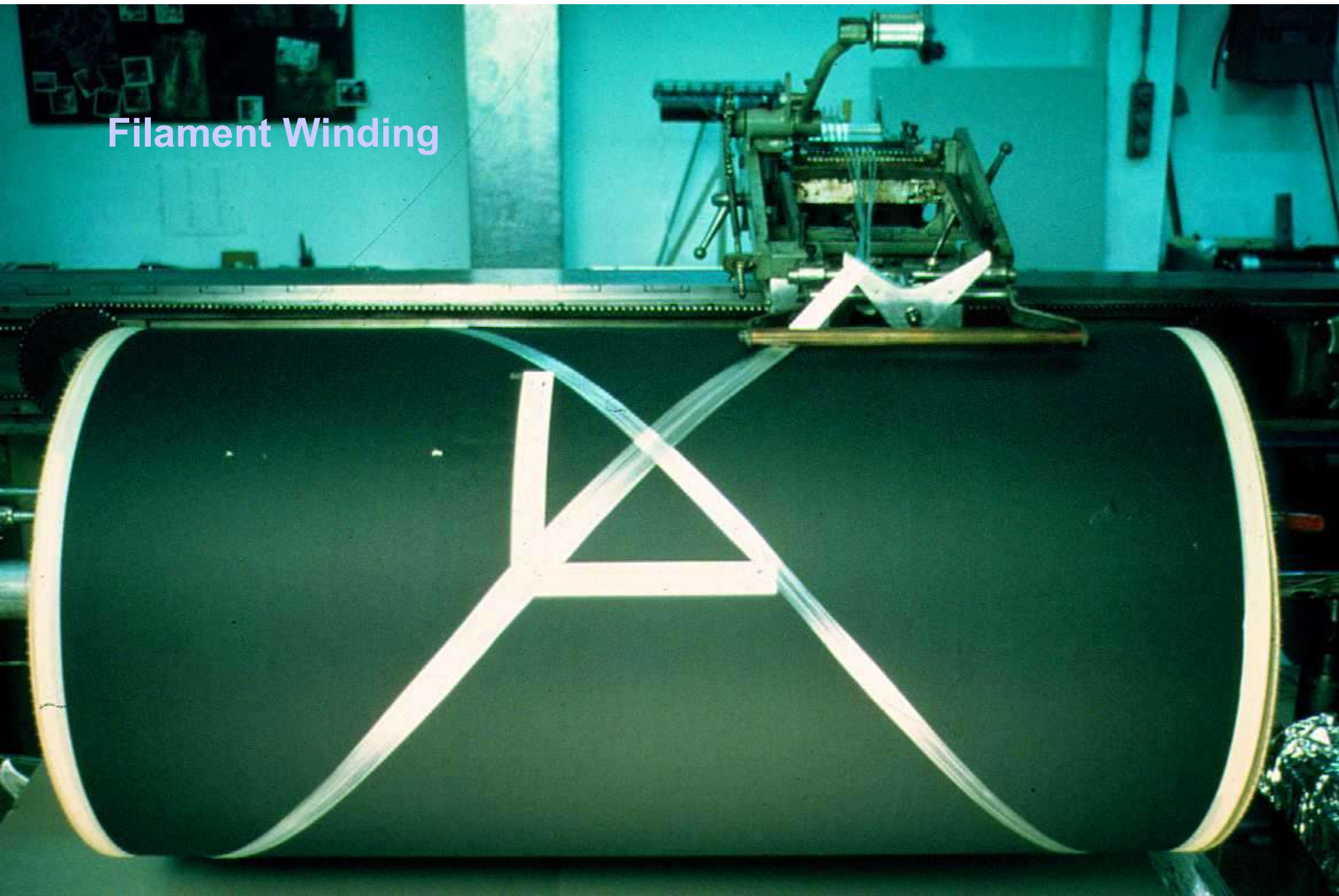


Manufacturing FRP Materials

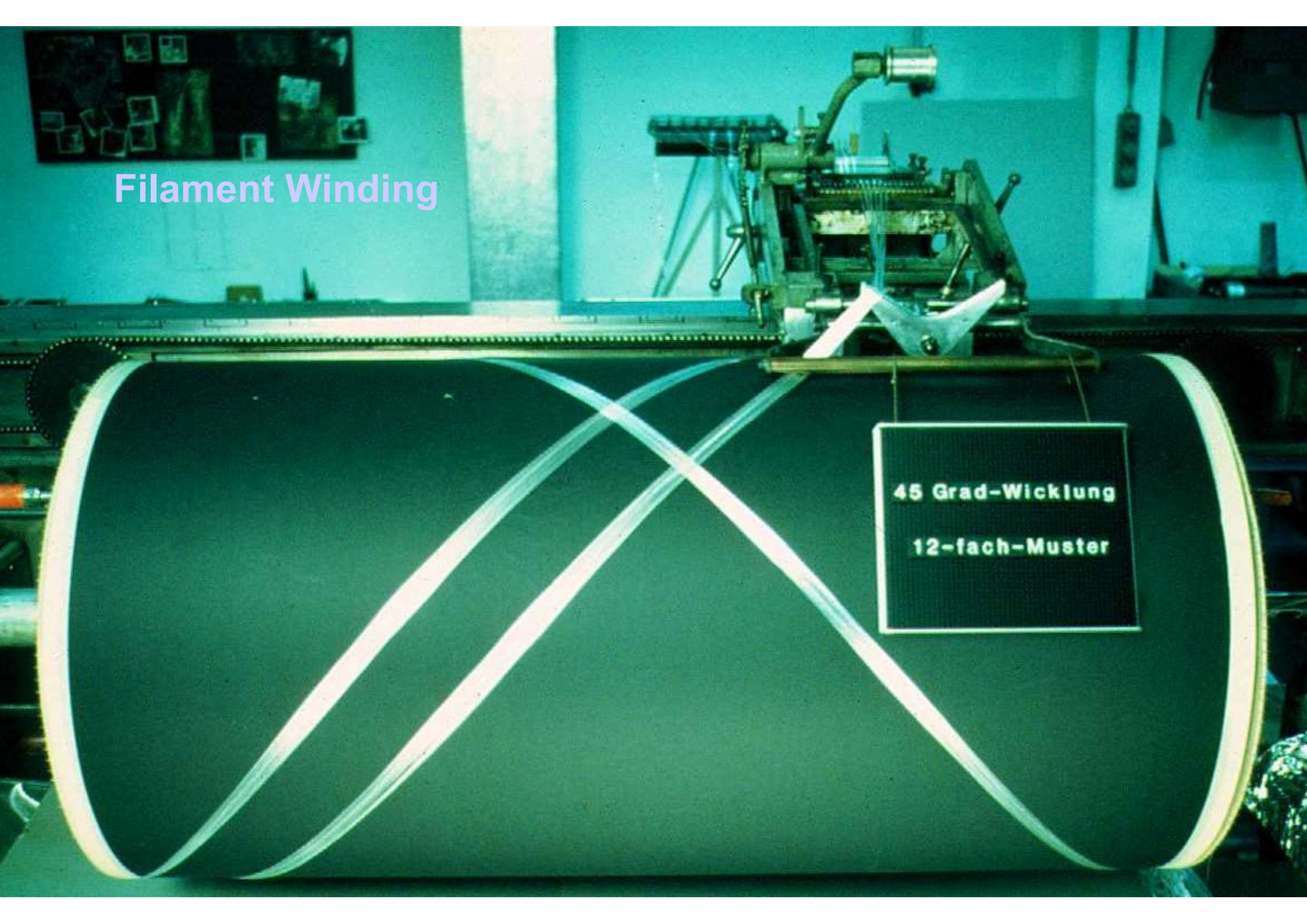
Filament winding



Filament Winding

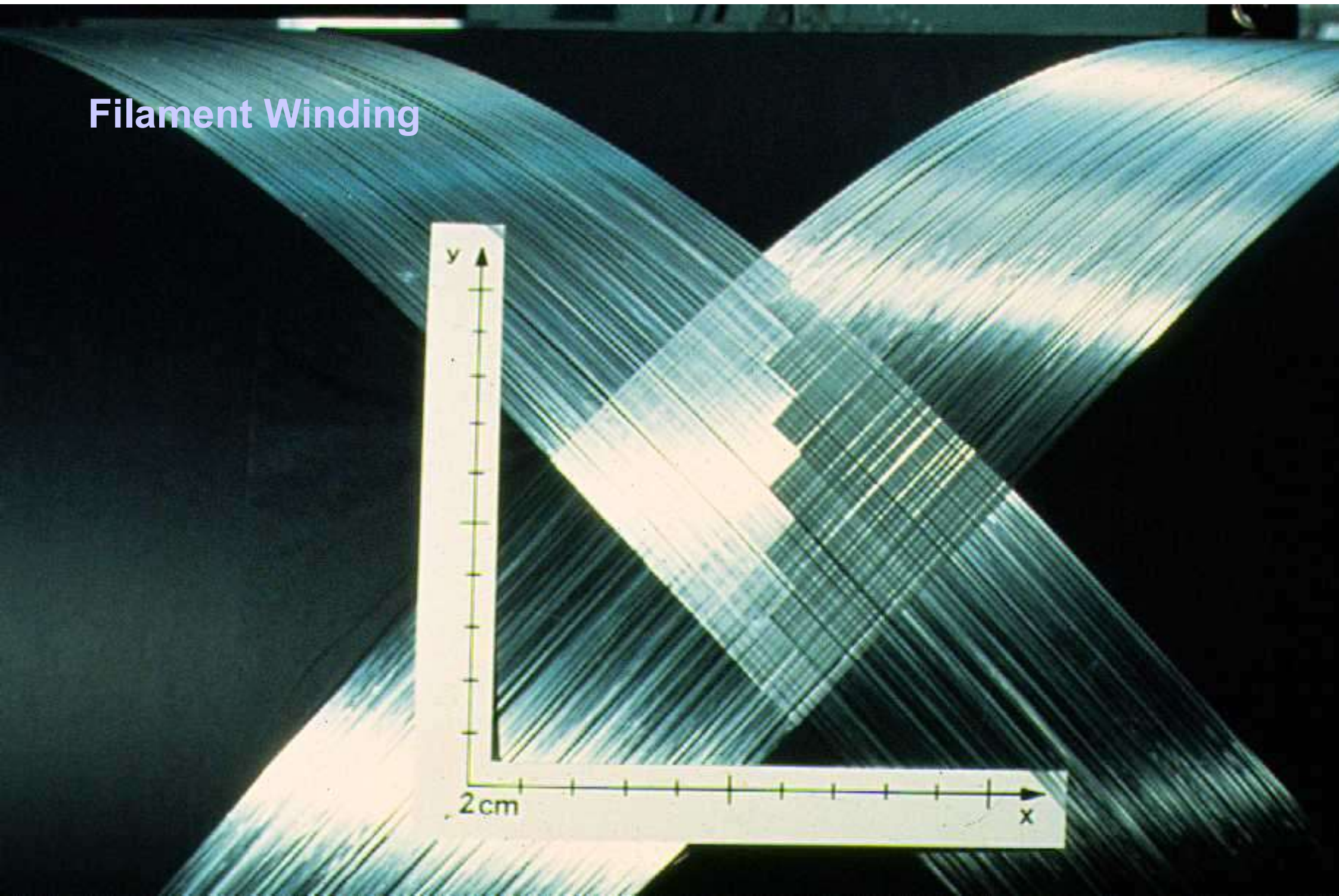


Filament Winding

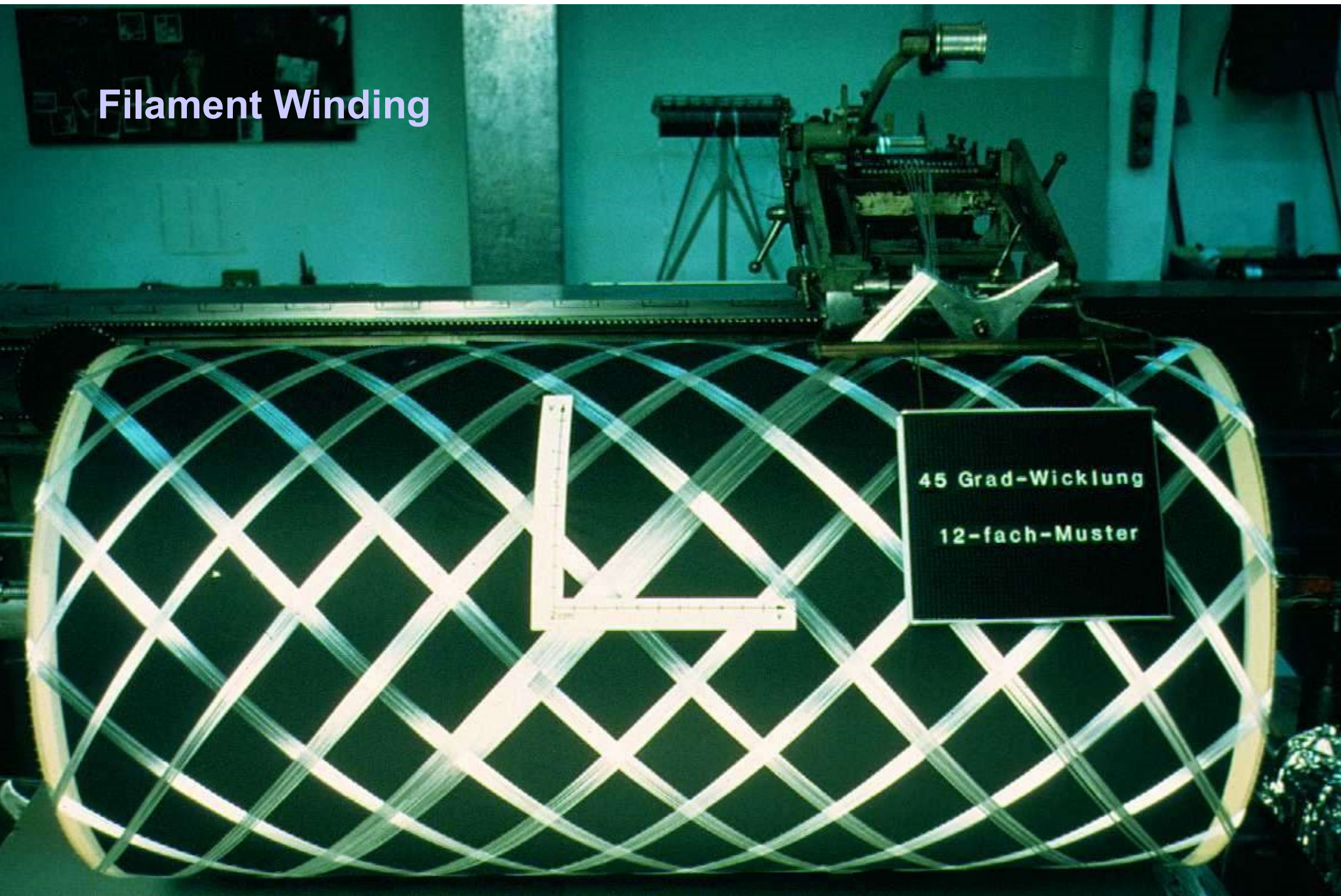


45 Grad-Wicklung
12-fach-Muster

Filament Winding



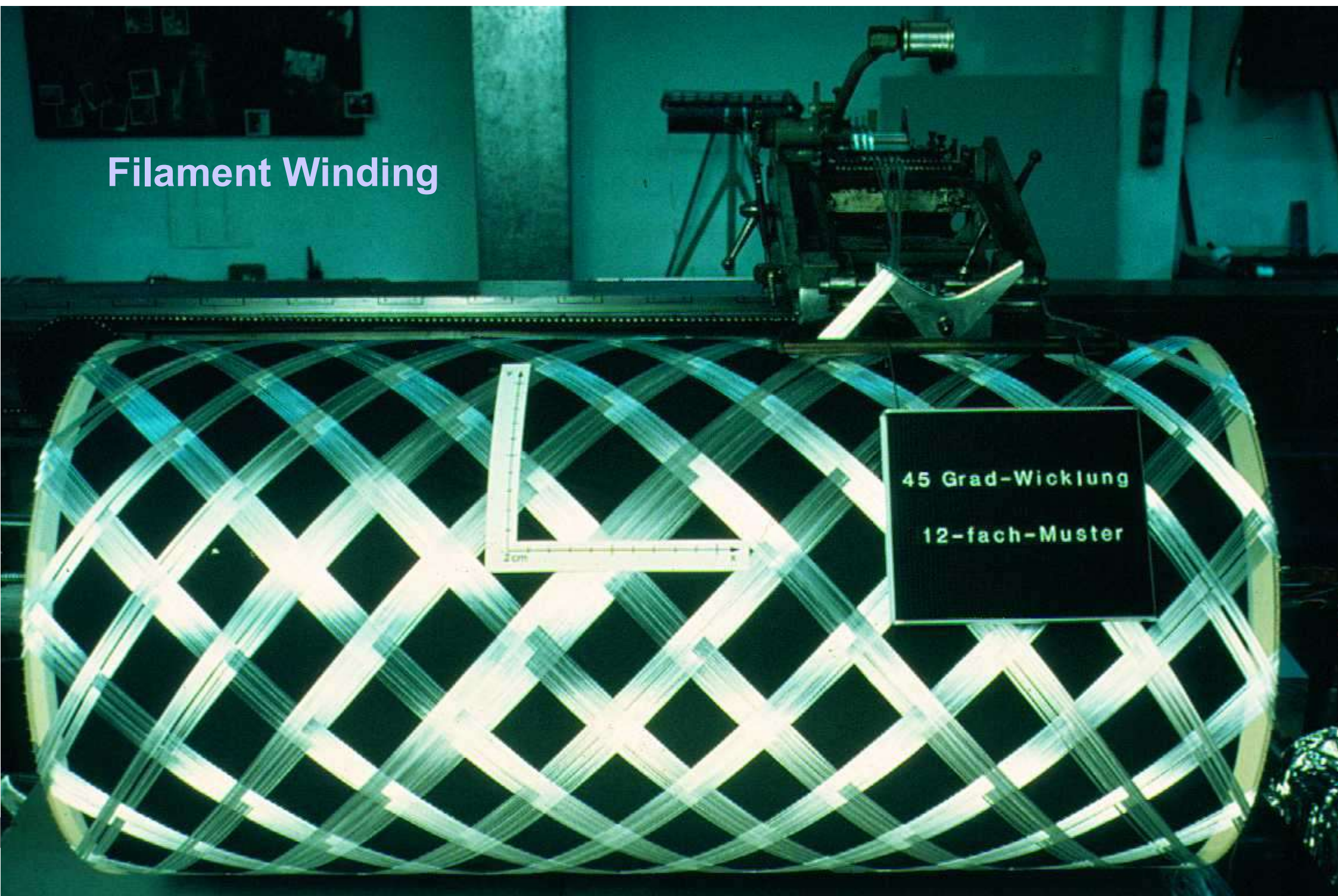
Filament Winding



45 Grad-Wicklung

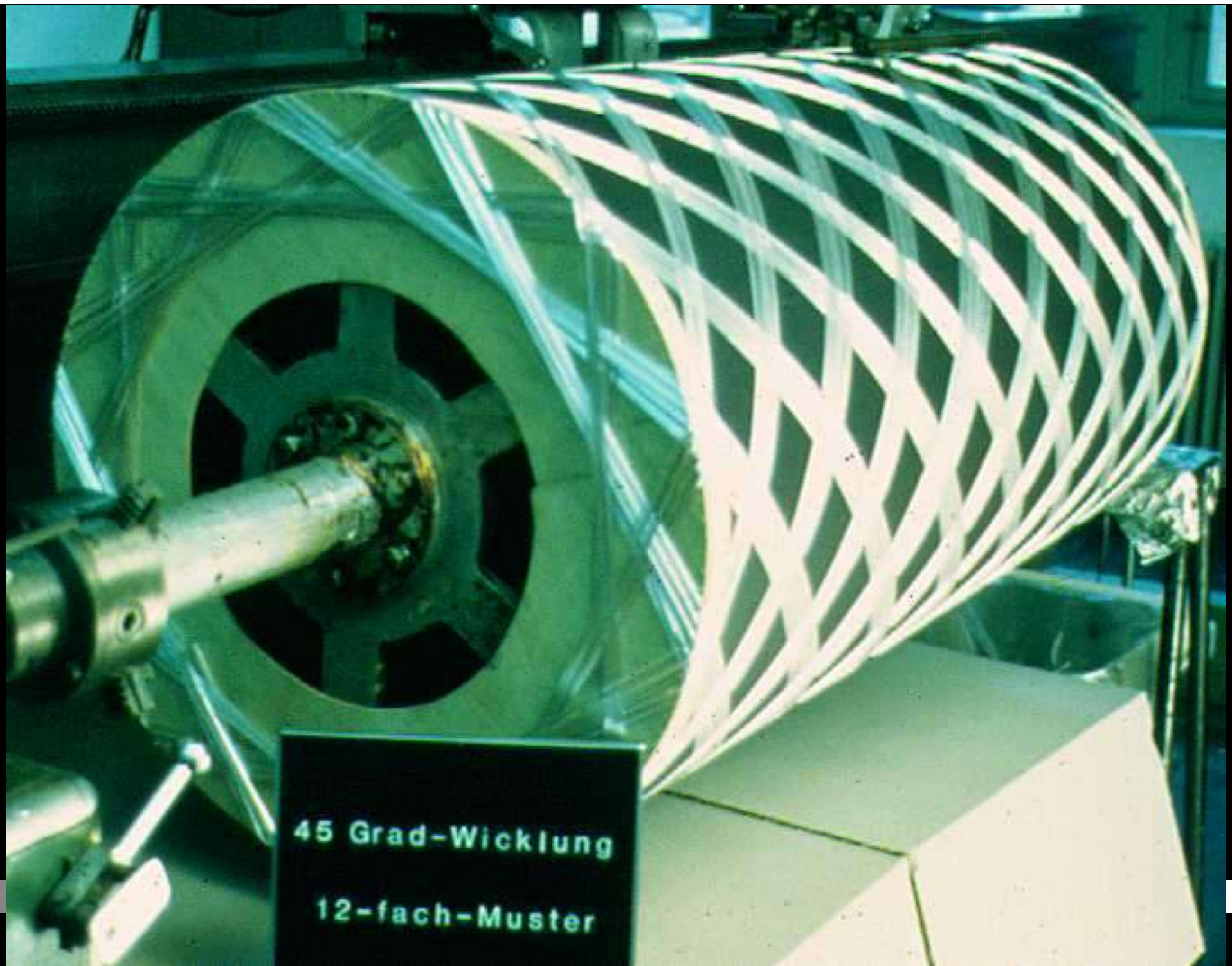
12-fach-Muster

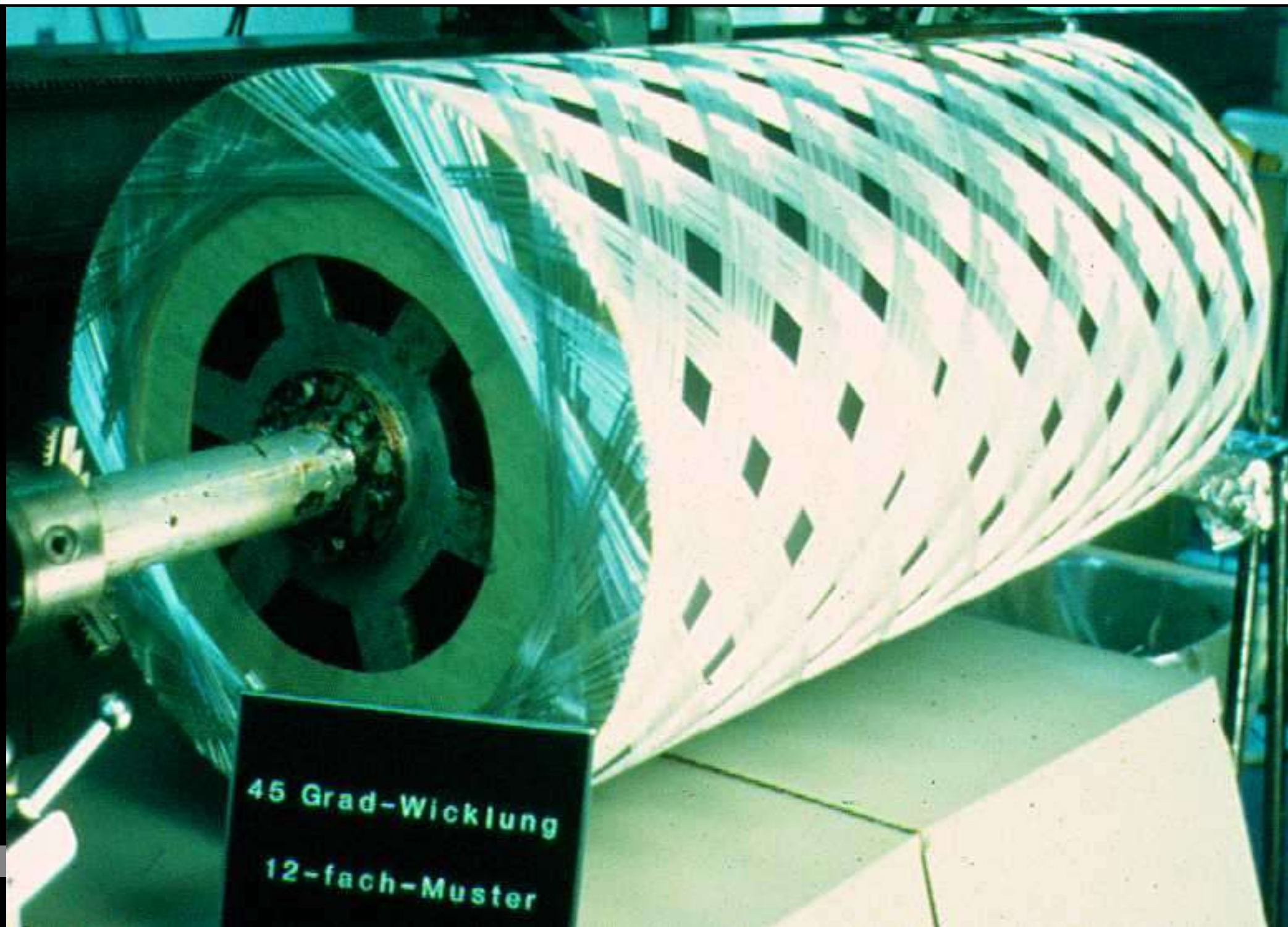
Filament Winding



45 Grad-Wicklung

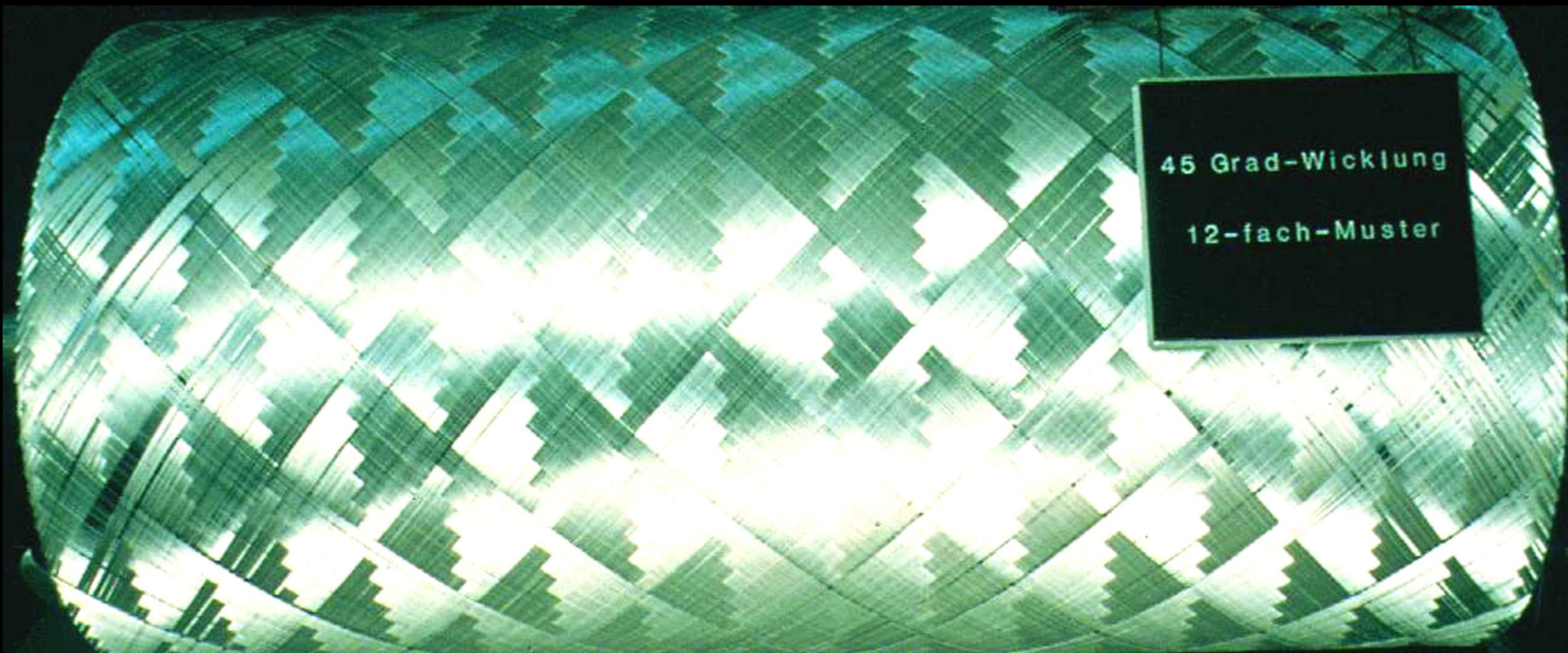
12-fach-Muster





45 Grad-Wicklung

12-fach-Muster

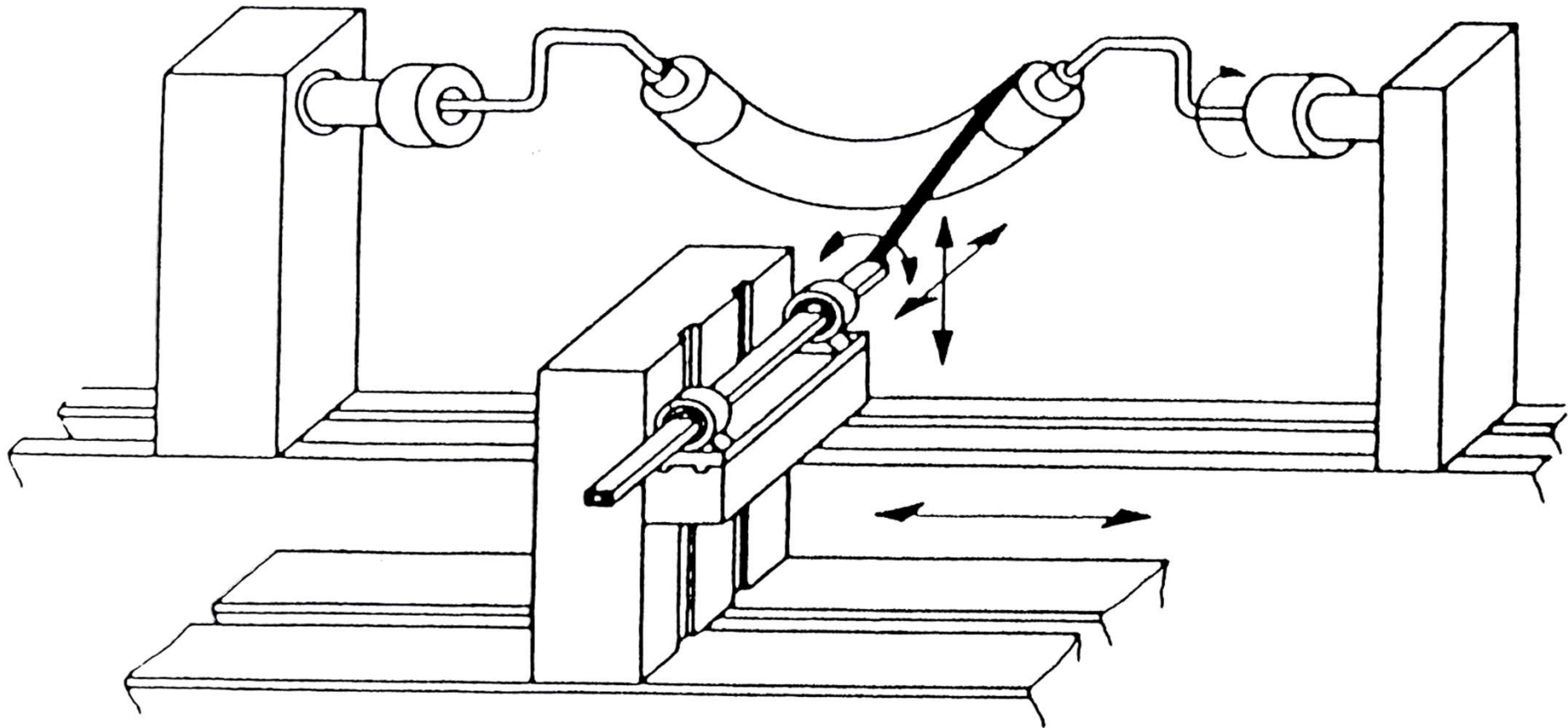


Filament Wound CFRP-Shaft



$T_{\text{nom}} = 102.7 \text{ kNm}$, $m = 32 \text{ kg/m}$

Filament Winding, Degree of Freedom



Filament Winding, another example

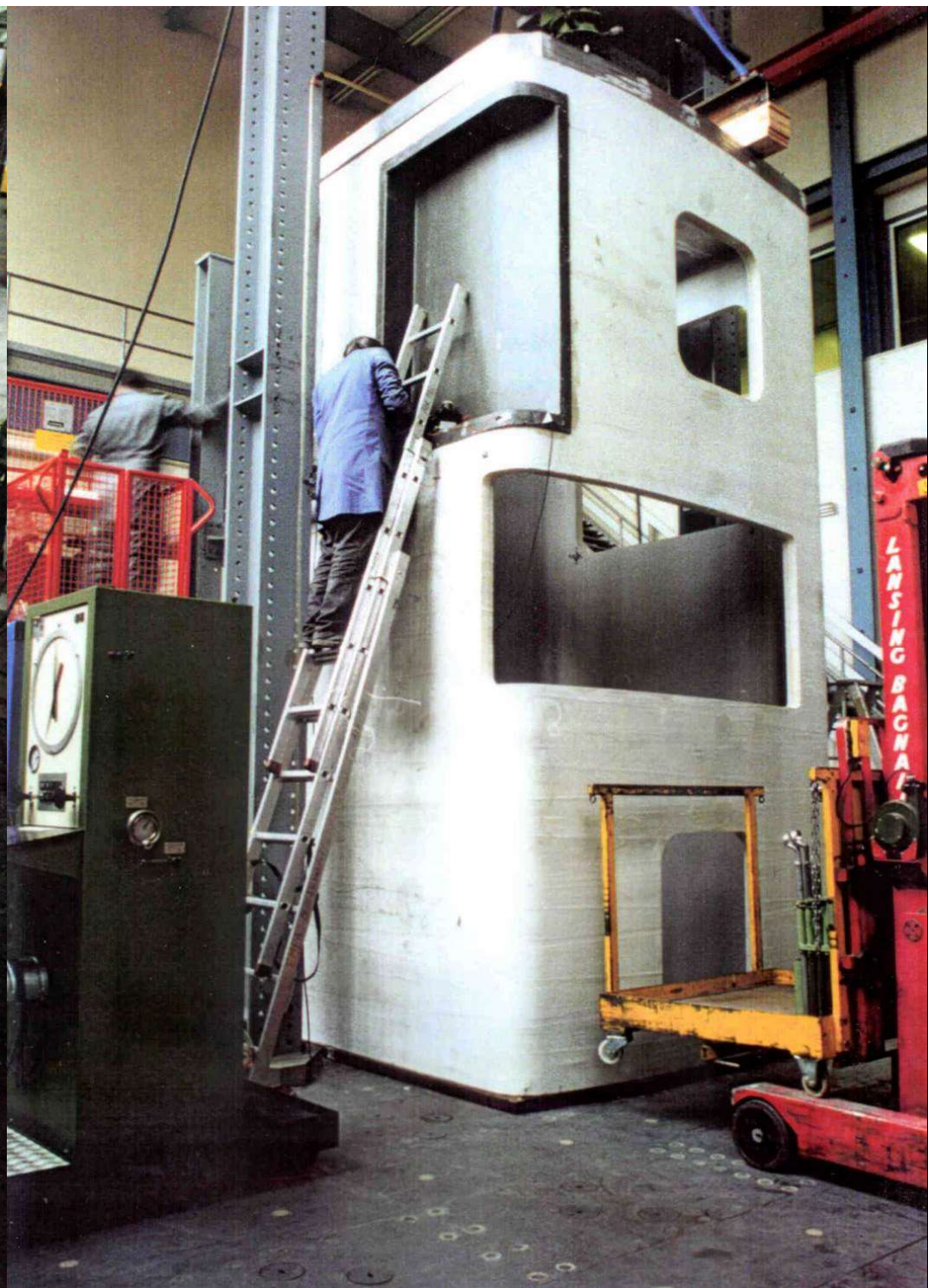
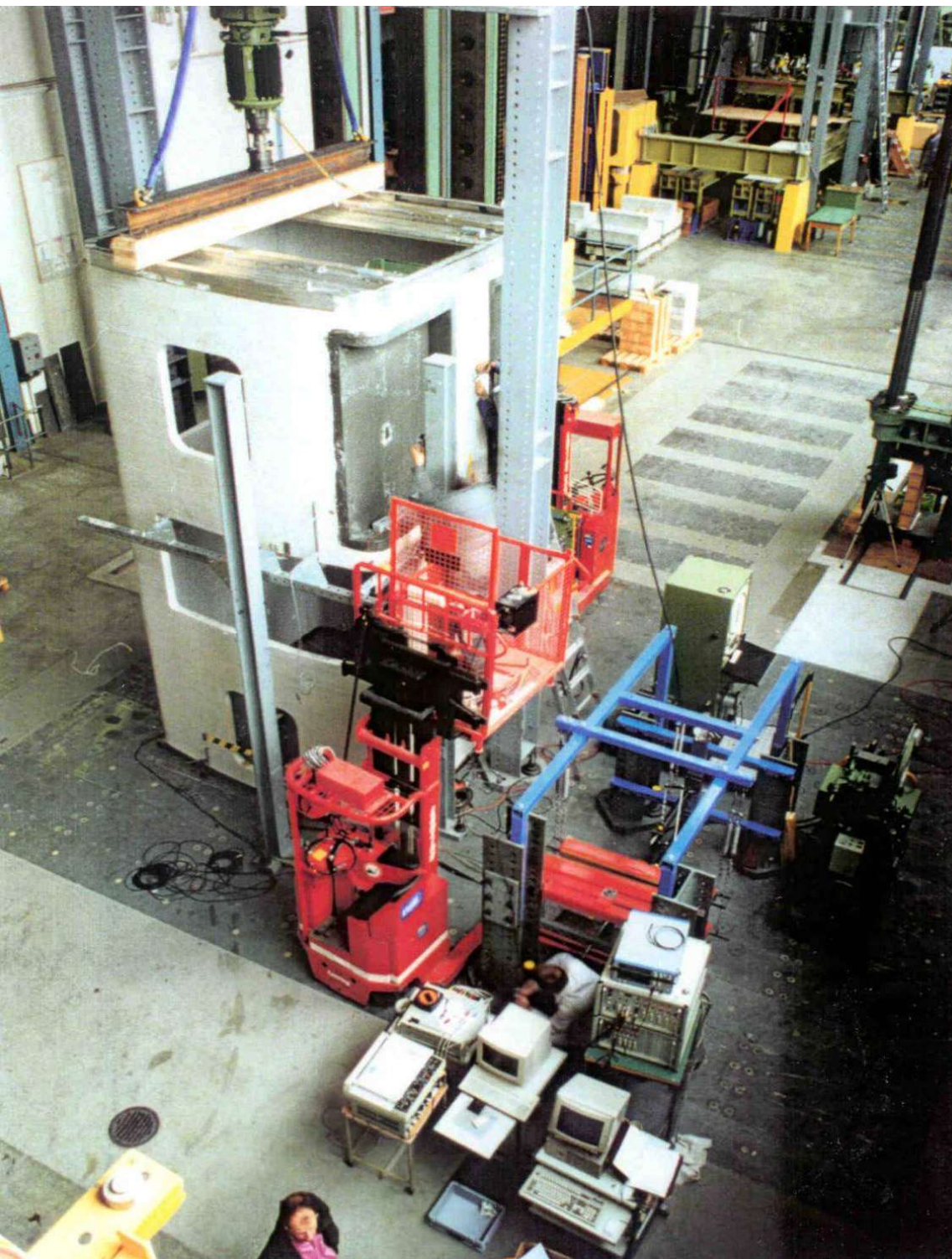


Schindler Waggon, made of GFRP



Schindler Waggon, made of GFRP





FRP Pre-Fabricated Component

